



PRODUCT: 1231 ROLLAWAY

GENERAL

APPLICATION: 3/3

FINISH: BLACK (2)

MOBILITIES (LEG ATTACHMENTS): (4) 2" CASTERS

PACKAGED WEIGHT: 44.5 LBS

UPC CODE: 094325120871

CONSTRUCTION

SIDE RAIL: 1" X 1" X 12 GA.

CROSS ARMS: N/A

TYPE: N/A

CROSS WIRE/SUPPORT: 1" X 1" X 12 GA.

CENTER SUPPORT: N/A

RETAINER BRACKETS: N/A

HEADBOARD/FOOTBOARD BRACKETS: N/A

REMARKS:

ALL FASTENERS PER ANSI B18 AND SAE J429 STANDARDS		
ALL WELDS PER AWS A2.4-79 AMERICAN NATIONAL STANDARD		
DIMENSIONS ARE INCHES UNLESS OTHERWISE NOTED		
TOLERANCE UNLESS OTHERWISE NOTED		
DECIMAL:	FRACTIONAL:	ANGULAR:
.XXX = ±.015 .XX = ±.010 .X = ±.008	± 1/32	± 1°

B	DESCRIPTION OF CHANGE	JNM	RAB	10723	5-25-10
REV. LEVEL		AUTHOR	CHKD	EDRM	DATE
1)	WAS 171000231 (SHT 2)				
2)	WAS BROWN (SHT 1)				
3)	WAS 39" (SHT 3)				
4)	WAS 15" (SHT 3)				
5)	WAS 17" (SHT 3)				
6)	WAS 48" (SHT 3)				"WAS ON 50-A-051"
APPROVALS	NAME	DATE			
	DRAWN	N/A			
	ENGINEERING	N/A			
	TOOLING	N/A			
	MFG APPR.	N/A			
	G.A.	N/A			
THIS PRINT SUPERSEDES ALL PREVIOUS PRINTS					
DESTROY ALL PRINTS ISSUED PRIOR TO THIS REVISION					
SIZE	DWG. NO.				
A	410031				
SCALE:1:14	DO NOT SCALE DRAWING	SHEET 1 OF 4			

1231 ROLLAWAY3/3
W/O MATT