

# WOODCREST MFG.

150 WASHINGTON AVE. P.O. BOX 848 PERU, IN. 46970 PHONE# 765-472-4471

## TOOLS REQUIRED

7/16" SOCKET OR NUT DRIVER  
PHILLIPS HEAD SCREWDRIVER  
HAMMER

## PARTS

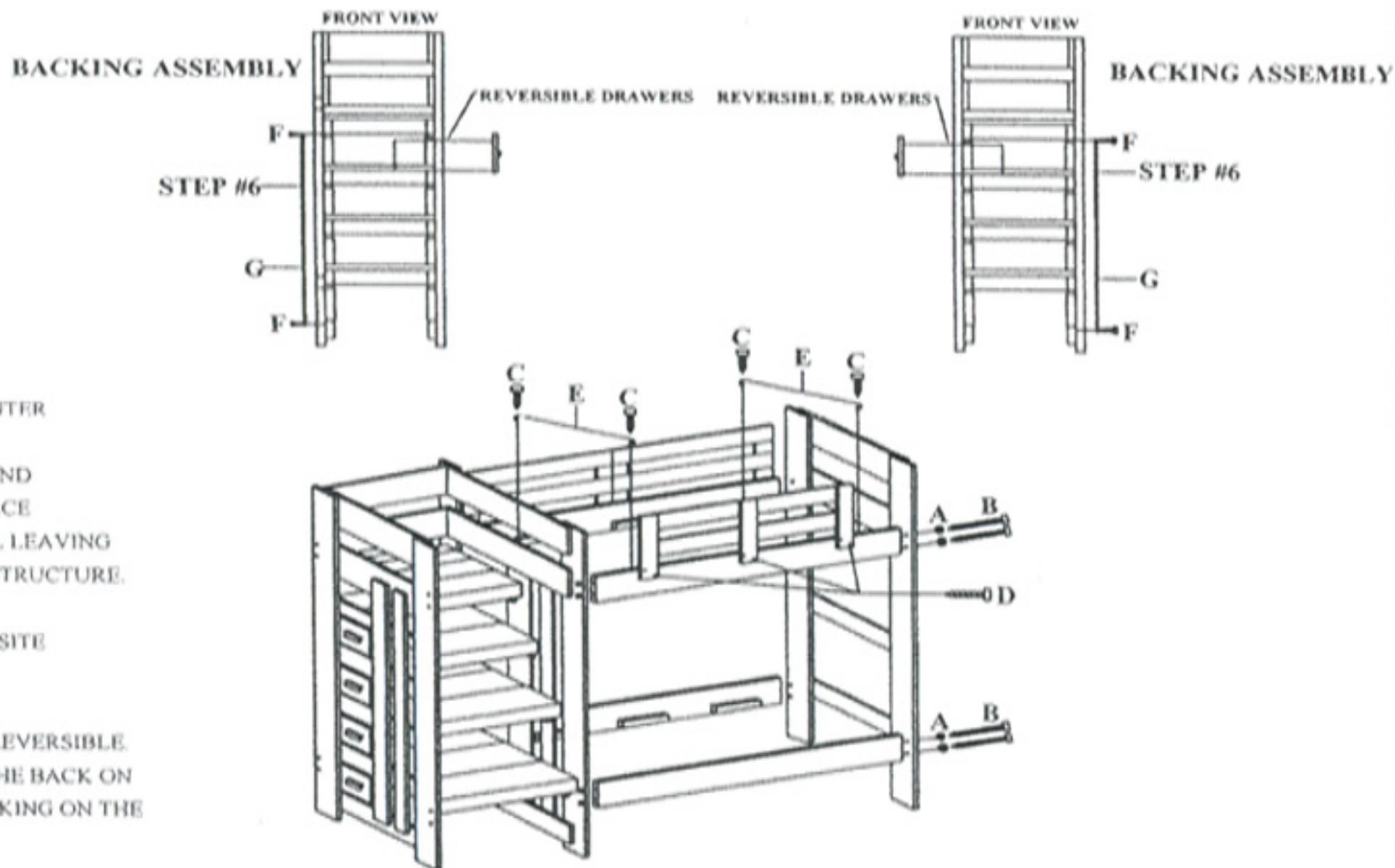
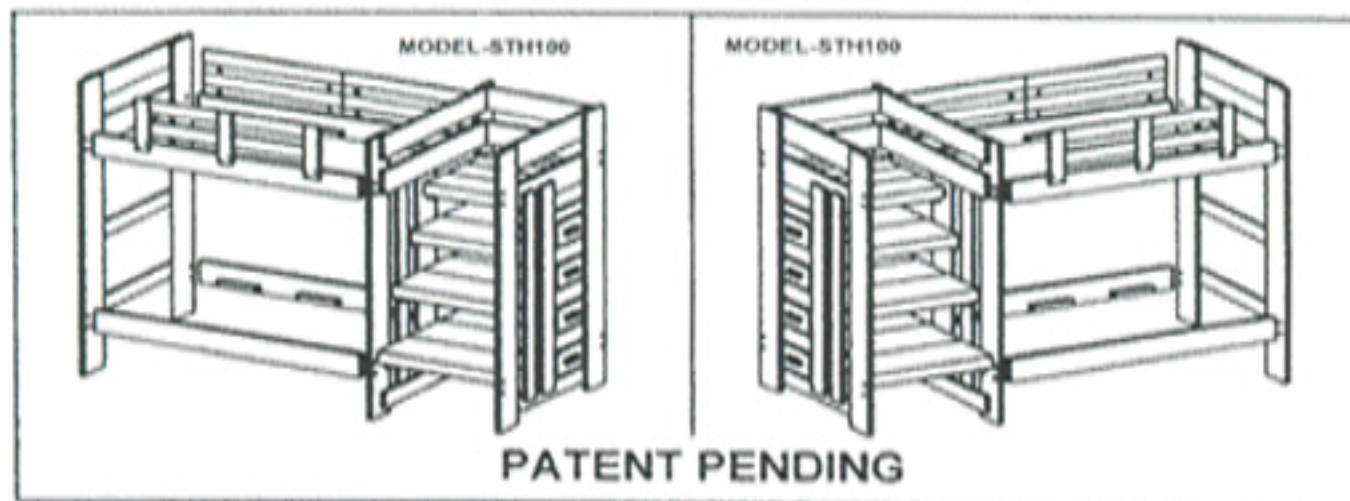
A. 1/4" FLAT WASHERS	16
B. 4" LAG BOLTS	16
C. #14 X 3/4" SCREWS	8
D. #10 X 2" SCREWS	14
E. SAFETY WIRES	4
F. #6 X 5/8" SCREWS	4
G. BACKING	1
H. 1/4" TEE NUTS	16

## WOODCREST BUNKBEDS ASSEMBLY INSTRUCTIONS

- 1) **SIDE RAILS**- POSITION SIDE RAILS TO BED POST WITH FOUNDATION BLOCKS TURNED INSIDE AND DOWN. ASSEMBLE WITH LAG BOLTS (B) AND FLAT WASHERS (A).
- 2) **SAFETY WIRES**- POSITION WIRES (E) ON THE TOP OF THE FOUNDATION BLOCKS 11 1/2" FROM THE INSIDE OF THE END STRUCTURE. ASSEMBLY WITH 14 X 3/4" SCREWS (C).
- 3) **GUARD RAILS**-POSITION GUARD RAIL AT THE CENTER OF THE UPPER SIDE RAIL ON THE FRONT SIDE AND ASSURE THERE IS NO MORE THAN 15" FROM THE END OF THE GUARD RAIL TO BED END STRUCTURE. PLACE **TWO PIECE GUARD RAIL** ON THE BACK SIDE RAIL LEAVING A 1/8" GAP BETWEEN GUARD RAIL AND BED END STRUCTURE. ASSEMBLE WITH 10 X 2" SCREWS (D).
- 4) **BACKING**-THE BACKING IS PLACED ON THE OPPOSITE SIDE OF THE DRAWERS TO HIDE THE OPENINGS. ASSEMBLE WITH (2) #6 X 5/8" SCREWS (F).
- 5) **DRAWERS**- THE DRAWERS ON UNIT STH100 ARE REVERSIBLE. SIMPLY REMOVE THE TWO SCREWS THAT HOLD THE BACK ON THE UNIT AND INSERT DRAWERS. REATTACH BACKING ON THE OTHER SIDE OF UNIT.

**NOTE:** ALL OTHER HARDWARE WILL BE LOCATED IN RAIL PKG.

## STH100 ASSEMBLY INSTRUCTIONS



## MODEL-STH100

**\*\* BUNK BEDS THAT LAST      MADE IN THE U.S.A. \*\***