

RU2150, RU2250, RU2350 Double Loft Bed Assembly Instructions

- Please read all instructions carefully before assembly and become familiar with all parts and hardware.
- For easy assembly do not tighten down until bed is fully assembled.
- If you cross thread Part B Cross Dowel turn the cross dowel 180 degrees and start over.

Step #1 Assembly of Lower Section of Bed

- A) Push round cross dowels (Part B) into holes on all horizontal mattress rails and lower stabilizing rail. Turn cross dowels with screwdriver until hole faces end of rail to receive the 6X80mm bolt (Part A). Connect the two lower headboards using the lower stabilizing rail (see diagram) using Parts A and B.
- B) Install the 2 back lower vertical supports now using lag screws (Part C).
- C) Install the 2 long back vertical supports with face hole using lag screws (Part C).
- D) Install the 2 long front vertical supports using lag screws (Part C).

Step #2 Assembly of Upper Section of Bed

- A) One at a time stack the upper headboards onto the lower headboards and attach them to the vertical supports using lag screws (Part C), do not tighten. Attach horizontal mattress rails to headboards using Parts A and B (see drawing to assist).

Please note: It's easier to install safety rails last, after screwing down mattress support slats.

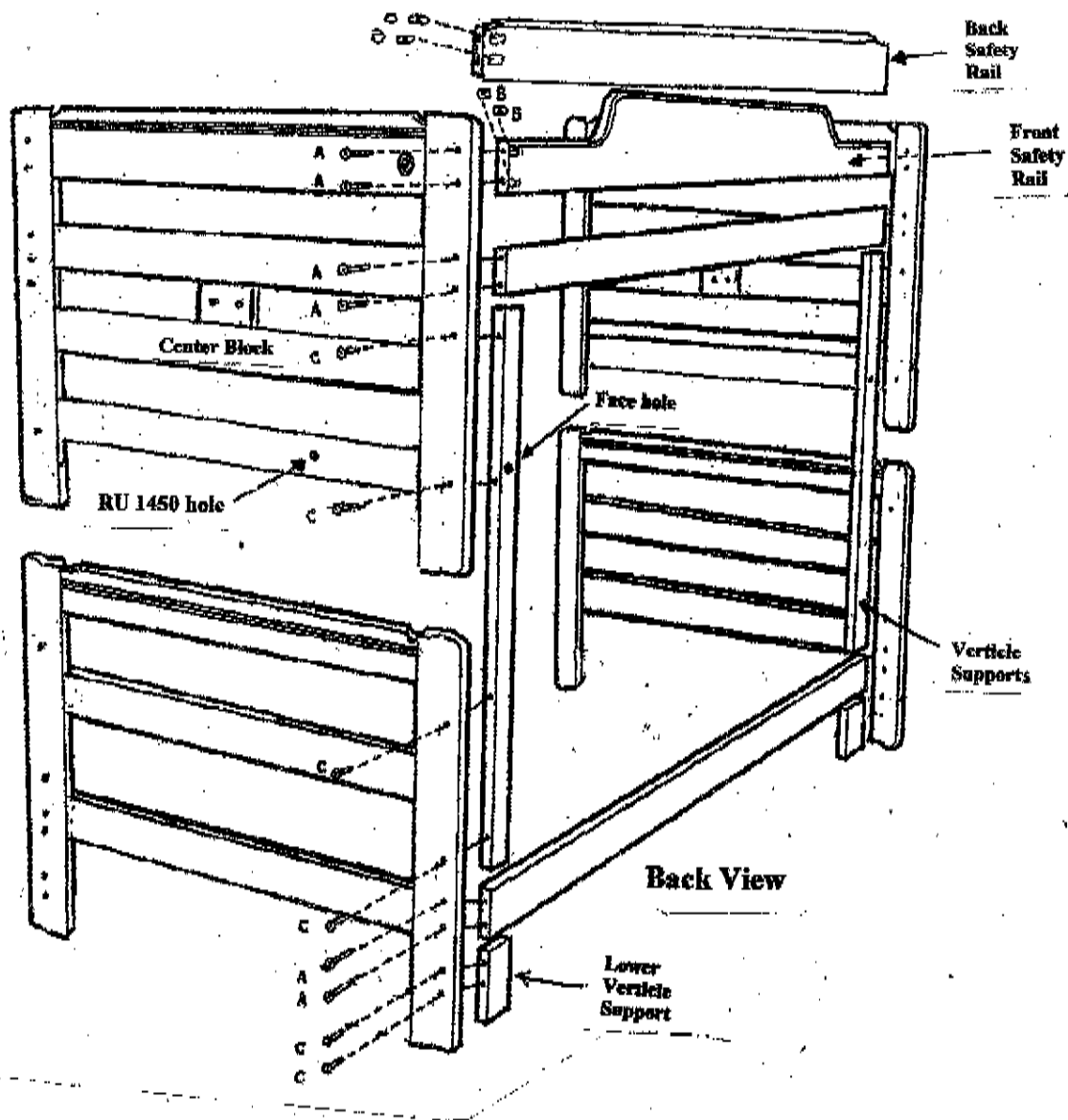
- B) Attach the 1 x 4x 75.5" upper center support rail to the center blocks in the upper headboard.
- C) Place the 8-54" mattress support slats evenly across upper bed. But slats tightly up against one of the mattress rails using 8 Part E screws securing the one side only. Next, push the other mattress rail tightly against the mattress support slats correcting any warp and then using 8 Part E screws secure into place.
- D) Screw the 8-54" mattress support slats to the upper center support rail using 8 Part E screws.

Step #3 Install Safety Rails


- A) Insert cross dowels Part B into safety rails as in Step#1 (A).
- B) Install the 2 remaining safety rails using Parts A and B to the upper bunk.

Please Note: There is a front safety rail and a back safety rail. See drawing to identify.

- A) Tighten down all bolts and screws throughout the bed.




Hardware:

Wood screws — 24 E 

Cross dowels — 24 B 

6 X 80 Bolts — 20 A  4 BLACK FOR UPPER CENTER SUPPORT RAIL

6 X 70 Lag Screw — 24 C 

6 X 50 Lag Screws — D 